

# Technical Bulletin TB0052

## SUBJECT: Release of the New D10/G10 & P400 PTFE Diaphragm

### Design:

The new Wanner D10/G10 and P400 diaphragm has a Neoprene backing with a PTFE coating. The insert is molded in, which eliminates the need for a screw thread or follower on the wetted face. It is a direct replacement of the previous PTFE diaphragm.

The Part Number is D10-018-2348. It replaces Part Number D10-018-2318. The Serial Number of the first pump with the new diaphragms is 391500.



Fully compatible for aftermarket replacement, the new diaphragms have an over-molded screw so they do not require the follower, follower screw, or O-ring.

#### **Advantages:**

- · Pressure feed is not required.
- · Suitable for metallic and non-metallic (plastic) pump heads.
- · Predictable and reliable flow rate for metering applications.
- Allowable rpm increases from 1200 to 1750.

### **Considerations:**

- Available for D10/G10 and D12/G12 ("E" and "S" cams) and P400 "X"cam.
- Temperature range from 40° to 180°F (4.4° to 82°C).
- · Pump should be fed with flooded suction.





For installation, the new diaphragms use Loctite 242 or equivalent (top) and can then be tightened by hand (bottom).



World Headquarters & Manufacturing 1204 Chestnut Avenue Minneapolis, MN 55403 USA Phone: 612-332-5681 Fax: 612-332-6937 Toll-Free Fax (USA): 800-332-6812 Email: sales@wannereng.com www.Hydra-Cell.com



8 & 9, Fleet Business Park
Sandy Lane, Church Crookham
Hampshire GU52 8BF, United Kingdom
Phone: +(44) 01252 816847
Fax: +(44) 01252 629242
Email: sales@wannerint.com
www.hydra-cell.co.uk



Flat A, 21/F, Chatham Commercial Building 399 Chatham Road North Hunghom, Kowloon, Hong Kong Phone: +(852) 3428-6534 Fax: +(852) 3188-9145 Email: sales@wannerpumps.com www.WannerPumps.com

© 2019 Wanner Engineering, Inc. Printed in USA TB0052 06/2019