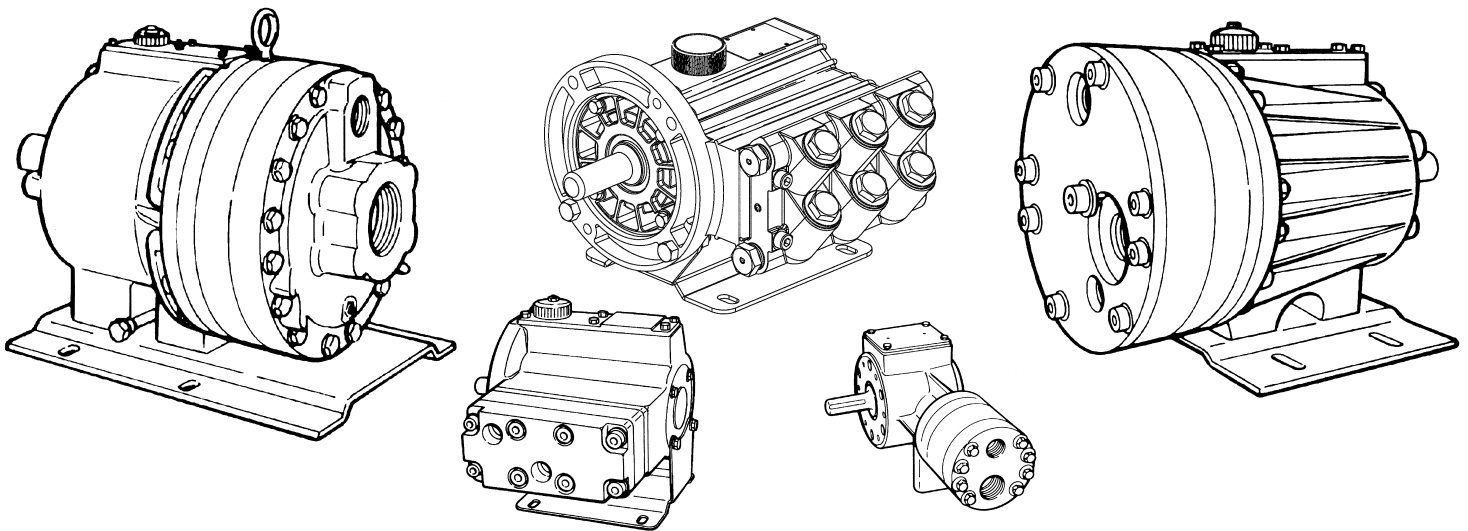


SUBJECT: Recommended Storage of Hydra-Cell Pumps

If a Hydra-Cell pump is to be stored for a long period of time, precautions should be taken so that the pump will be in good operating condition when ready for use.



Basic Recommendations

After Shut Down of the pump:

- Drain all process fluid from pump. Do not drain oil from the pump. **Caution – do not store the pump without oil in the reservoir.**
- Flush the fluid end of the pump with a corrosion inhibitor that is compatible with the diaphragm material and process fluid.
- Coat camshaft or crankshaft with rust preventative; wrap with wax-impregnated cloth and then with waterproof tape.
- Plug the suction and discharge ports of the pump to protect against dirt and moisture.
- Store in a clean, dry place.

Prior to Start-up of the Pump:

- Drain and refill the hydraulic end of the pump with the appropriate Hydra-Oil.



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