## WANNER™ HYDRA-CELL® PRO | T&Q SERIES

Pump Replacement Selling Strategy



## Obsolete High-Pressure, Plunger or Centrifugal









# REPLACEMENT OPPORTUNITIES Customer Questions







- 1. Do you have any high-pressure applications?
- 2. Are your high-pressure pumps plunger or centrifugal?
- 3. How old are your pumps? Obsolete?
- 4. Are you having a difficult time getting replacement parts?
- 5. Are the replacement pumps costly?
- 6. Are you having to outsource or manufacture your own parts?



# REPLACEMENT OPPORTUNITIES Customer Challenges







- Parts Downtime
  - Discontinued or limited availability
  - Costly delays in delivery
  - High parts costs
  - Must manufacture your own

- Pump Age / Obsolescence
  - Decreased mean time between failures
  - Packing leaks
  - Emission control issues
  - Increased maintenance

## **Increasing Cost of Ownership!**



## Brands







### T & Q Series Pumps can replace the following piston / plunger pump brands:

- FMC "BEAN"
- Bethlehem
- Wheatley
- GASO
- Oilwell
- Peroni

- Ajax
- Gardner Denver
- Kerr
- Abel
- NOV
- RAM

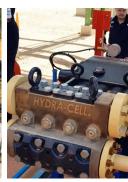
- Kobe
- Worthington plunger
- Weatherford
- Union
- Aldrich "IR"
- Clyde Union



# Primary Applications







### T & Q Series pumps offer superior performance and reliability in:

- Jet Pumps
- Saltwater Injection or Disposal
- Waste Water Disposal
- Testing

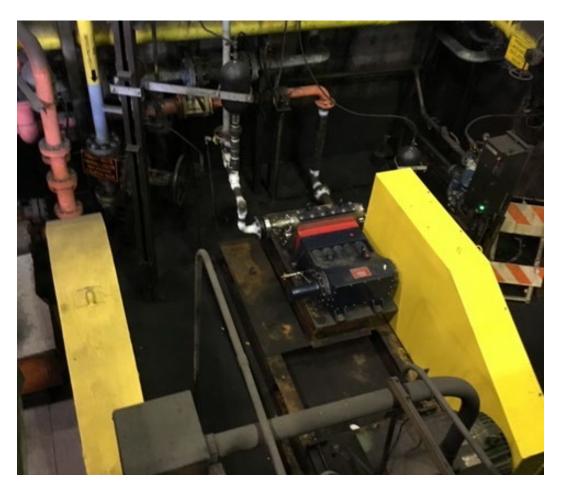
- Mine Dewatering
- Natural Gas Liquids
- Refining Washdown
- Fuel Transfer
- Cleaning / Washing

- Steam Generation
- LACT Oil Transfer
- Gas Dehydration
- Spray drying
- Slurry pumps seal flushing
- Mine Tailings flushing



# REPLACEMENT OPPORTUNITIES Installation







### Ease of Maintenance

- Manifold designed to unbolt and slide open for convenient service-in-place access
- No lifting equipment is required to inspect the liquid end, just the Wanner toolkit
- Valves accessible with piping installed for easy access

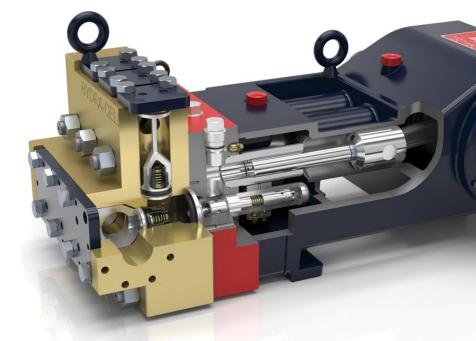




# HYDRA-CELL PRO | T & Q SERIES Key Selling Points

### Seal-less design

- Can run dry indefinitely;
   operates against a closed inlet without damage
- Handles particulates, abrasives and corrosive liquids and slurries
- Pumped liquid is 100% contained = no emissions



- Lower cost of ownership
  - Operational efficiency savings
  - Increase mean-time between failures
  - Reduce maintenance costs
  - Initial up-front cost savings



### HYDRA-CELL PRO | T & Q SERIES

## TCO Case Study

<b>Life cycle cost of ownership</b> ; Polymer Injection Pumps acquisition + 3 years of operation	Packed Plunger Pump #1	Packed Plunger Pump #2	Hydra-Cell Pro T Series
Corrective Maintenance Cost (Breakdown events; includes labor @\$100 per hour + parts)	\$33,000	\$44,940	\$6,441
Preventive Maintenance Cost (Includes labor @\$100 per hour, spare parts)	\$24,816	\$17,196	\$12,582
Energy Cost (8,760 working hours per year @\$0.15 per KWh)	\$35,478	\$35,478	\$35,478
Acquisition Cost (Including pump and driver skid)	\$84,950	\$65,674	\$76,302
Total Cost per Pump (3 years)	\$178,244	\$163,288	\$130,803
Hydra-Cell Pro Saving by Pump	\$47,441	\$32,485	



## Key Industries & Applications

#### Oil & Gas

- Pumping NGLs
  - We handle high suction pressures to maintain liquid state
  - Zero emissions (fines served for any leaks)
- CO<sub>2</sub> (future opportunity)

## **Companies with ISO 14001 EMS initiatives**

#### **Steel Mills**

- Descaling & Pickling

#### **Power Plants**

 Oxygen scavenging in highpressure steam lines

#### Washdown/Cleaning

- 80-90c with chemicals (tanks, seals, compressor blades)

#### **Fertilizer**

- Anhydrous Ammonia Urea

#### **General Industrial**

- Displacing aged incumbent pumps
- Discontinued pumps
- Pumps with parts shortages / backorders

#### **Multiple Industries**

- Spray Drying



## WANNER HYDRA-CELL PRO | T & Q SERIES Product Portfolio











#### T60 Pro Series

LOW PRESSURE
Max Flow: 93 gpm
Max Pressure: 1000 psi

#### T100 Pro Series

LOW PRESSURE Max Flow: 96 gpm

Max Pressure: 2100 psi

MEDIUM PRESSURE

Max Flow: 45 gpm Max Pressure: 3500 psi

HIGH PRESSURE

Max Flow: 26 gpm Max Pressure: 5000 psi

#### Q155 Pro Series

LOW PRESSURE

Max Flow: 157 gpm Max Pressure: 2100 psi

MEDIUM PRESSURE

Max Flow: 75 gpm Max Pressure: 3500 psi

#### T200 Pro Series

LOW PRESSURE

Max Flow: 202 gpm Max Pressure: 2000 psi

MEDIUM PRESSURE

Max Flow: 94 gpm Max Pressure: 3500 psi

HIGH PRESSURE

Max Flow: 72 gpm Max Pressure: 4500 psi

### Q330 Pro Series

LOW PRESSURE Max Flow: 330 gpm

Max Pressure: 2000 psi

MEDIUM PRESSURE

Max Flow: 153 gpm Max Pressure: 3500 psi

HIGH PRESSURE

Max Flow: 118 gpm Max Pressure: 4500 psi



