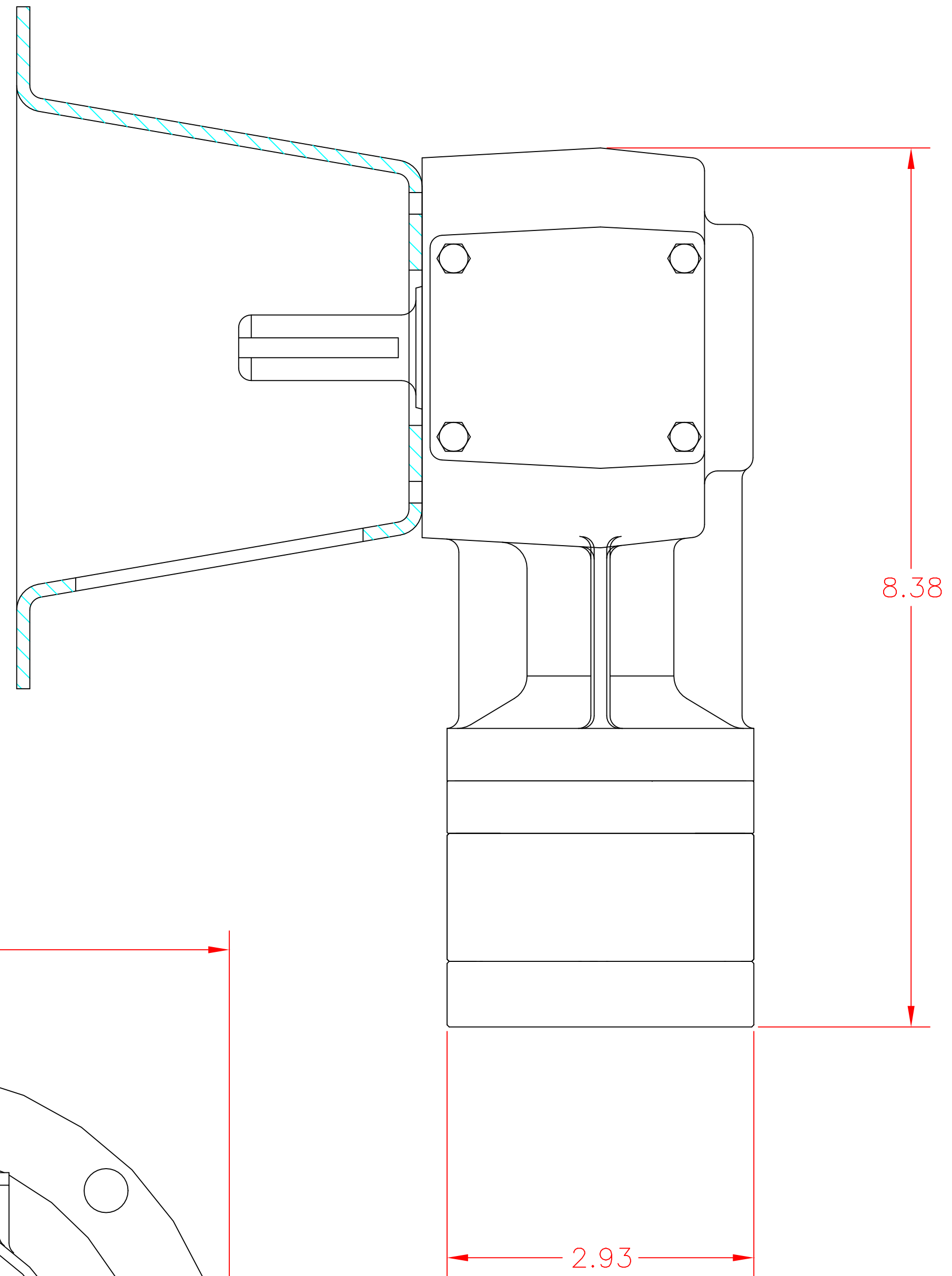
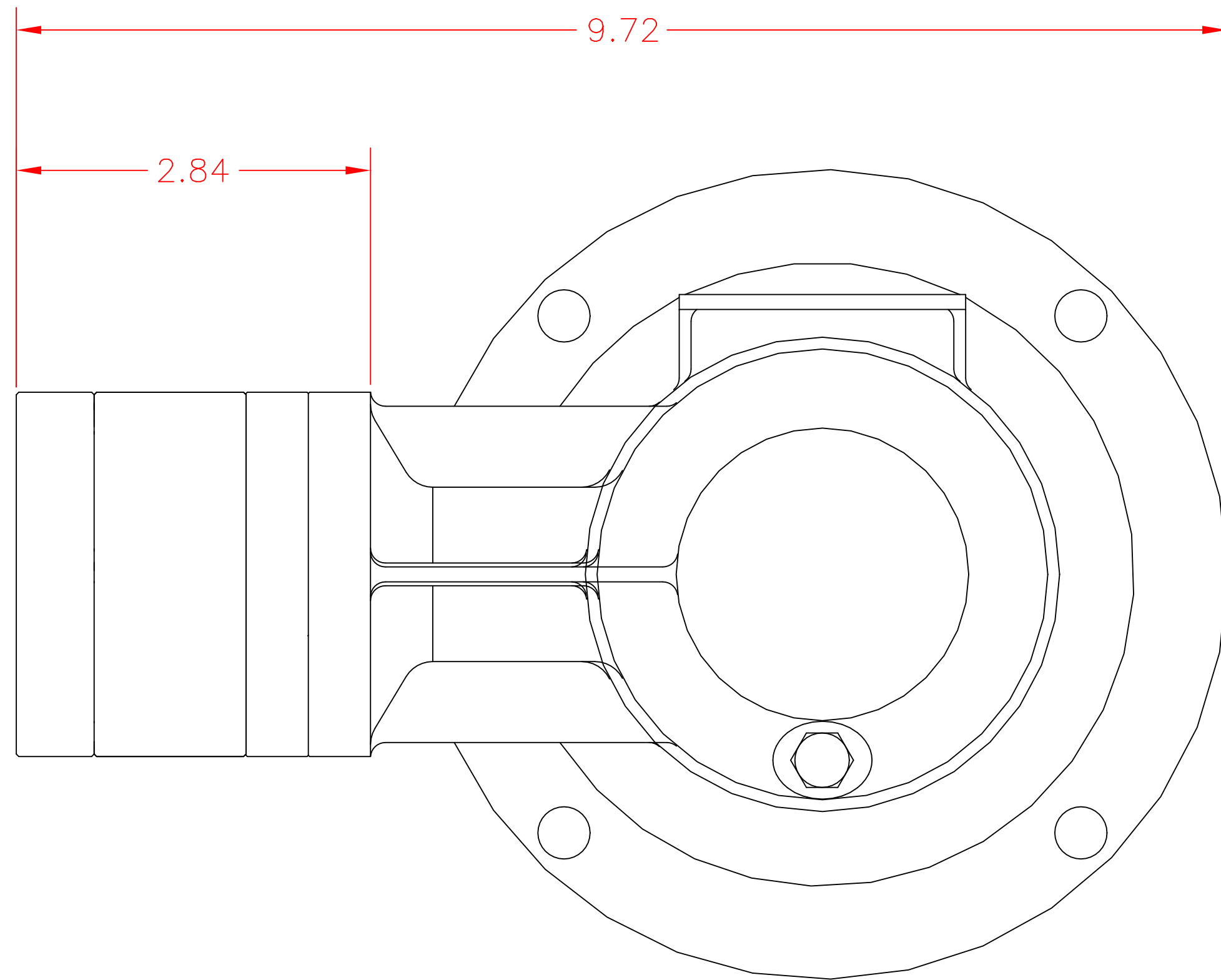
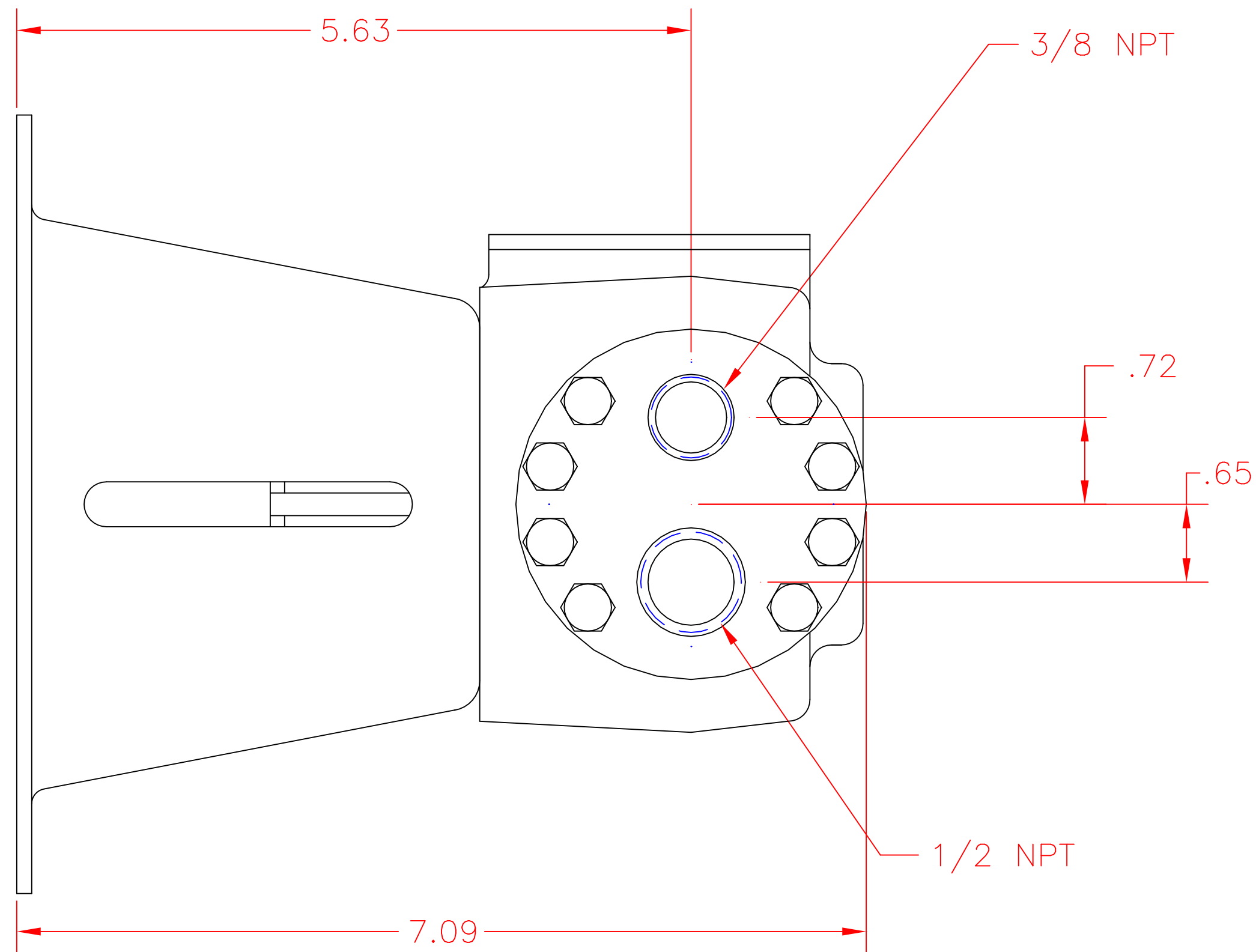
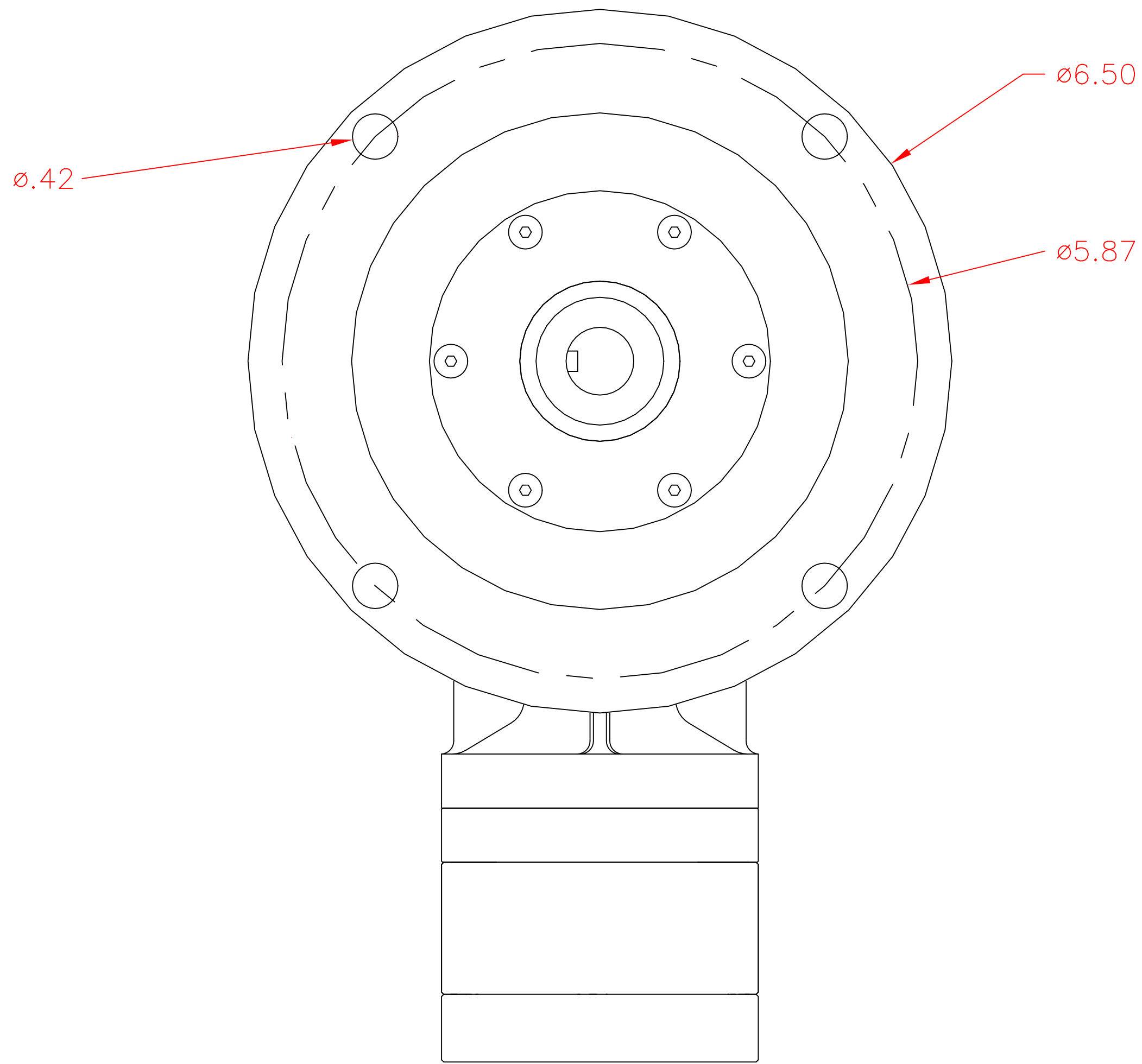




TOLERANCES (UNLESS NOTED)				WANNER ENG. INC.				1204 CHESTNUT AVE. MINNEAPOLIS, MN 55403			
DECIMAL:	.X	+/-	.020	TITLE	DESIGN	DATE	6-27-94	TITLE	DESIGN	DATE	6-27-94
.XX	+/-	.010		F22 BRASS	DESIGN	DATE	3-16-95	F22 BRASS	DESIGN	DATE	3-16-95
.XXX	+/-	.005		COUPLER DESIGN	DESIGN	DATE	3-16-95	COUPLER DESIGN	DESIGN	DATE	3-16-95
ANGLE:	+/-	1/2		SCALE	MATERIAL	DRAWING NO.	F22BRASS	SCALE	MATERIAL	DRAWING NO.	F22BRASS
FINISH:	125 RMS			1=1				1=1			