# T100 PRO SERIES HIGH PRESSURE

Maximum Flow Rate: 98 I/min (26 US gpm) 891 BPD

Maximum Pressure: 345 bar (5000 psi)

# **WANNER** HYDRA-CELL PRO

SEAL-LESS PUMP TECHNOLOGIES



# A higher standard of pump performance and energy efficiency.

- Integrates Wanner Hydra-Cell® Pro seal-less pump technologies for the highest levels of volumetric and energy efficiencies across a full rpm range.
- Patented ADPC (Advanced Diaphragm Position Control) and hydraulic oil management systems protect diaphragms under closed or restricted inlet conditions.
- Can run dry indefinitely without damage to the pump, eliminating downtime and repair costs.
- Pumped liquid is 100% contained, eliminating environmental risks, ground contamination and volatile emissions.

- Seal-less design eliminates leaks, hazards and costs associated with seals and plunger packing.
- Exceeds API 675 standards for accuracy, linearity and repeatability.
- Wider range and higher inlet pressures to 34 barg.
- Self-priming eliminates need for charge pumps.
- Unique diaphragm design reliably handles a wide range of viscosities and shear sensitivities, corrosive liquids, abrasives, slurries and suspended solids.
- Lower total cost of ownership in acquisition, operation, service, maintenance, and energy use.

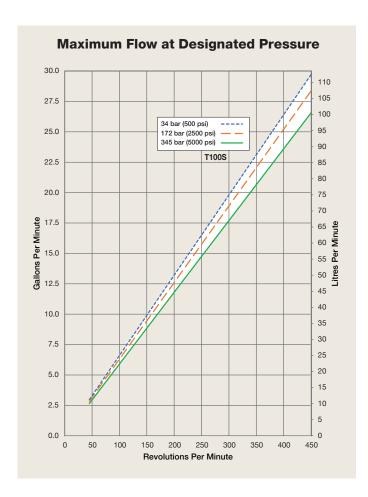


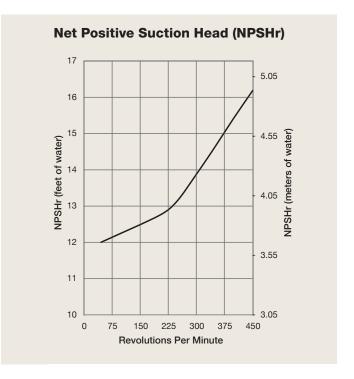
# T100 Pro High Pressure | Performance

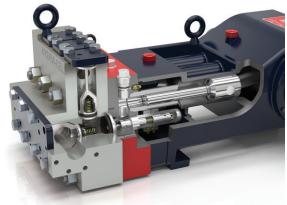
# **Capacities**

| Max. Pressure Ratio |            |              |    |                      |       | re Rating | gs        |      |       |     |
|---------------------|------------|--------------|----|----------------------|-------|-----------|-----------|------|-------|-----|
|                     | Max. Input | Plunger Dia. |    | Max. Flow Capacities |       |           | Discharge |      | Inlet |     |
| Model               | rpm        | inches       | mm | US gpm               | l/min | BPD       | bar       | psi  | bar   | psi |
| T100S               | 450        | 1.375        | 35 | 26                   | 98    | 891       | 345       | 5000 | 34    | 500 |

Consult factory when operating below 45 rpm







T100 Series pumps feature the Hydra-Cell seal-less design, eliminating clean-up costs from leaking seals or packing and protecting operators from dangerous fluids such as those containing hydrogen sulfide.

Note: Each pump complies with item 6.8.2 of API 674 across the full performance range.

Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.



# T100 Pro High Pressure | Specifications

| Flow Capacities |                    |     |         |         |      |  |
|-----------------|--------------------|-----|---------|---------|------|--|
| Model           | Pressure bar (psi) | rpm | US gpm  | I/min   | BPD  |  |
| T100S           | 345 (5000)         | 450 | 26      | 98      | 891  |  |
| Delivery        |                    |     |         |         |      |  |
|                 | Pressure bar (psi  | )   | gal/rev | litres/ | rev/ |  |
| T100S           | 34 (500)           |     | 0.066   | 0.24    | 19   |  |
|                 | 172 (2500)         |     | 0.063   | 0.23    | 37   |  |
|                 | 345 (5000)         |     | 0.059   | 0.22    | 22   |  |

rpm

450 Maximum: 45 Minimum:

Consult factory for speeds less than 45 rpm.

**Maximum Discharge Pressure** 

Metallic Heads: 345 bar (5000 psi)

Maximum Inlet Pressure 34 bar (500 psi)

**Operating Temperature** 

Maximum Liquid Temperature: 82.2°C (180°F)

Consult factory for use with higher liquid temperatures Diaphragm Material Minimum Service Temperature

(Ambient & Liquid):

Aflas 30°C **EPDM** -20°C FKM 5°C Buna-N (HBNR) -5°C

Consult factory for temperatures outside of these ranges

| Maximum Solids Size         | 800 microns   |
|-----------------------------|---|
| Input Shaft                 | Left or Right Side  |
| Inlet Ports                 | 2 inch Class 300 FF ANSI Flange                               |
| Discharge Ports             | 1-1/4 inch Class 2500 RTJ ANSI Flange                         |
| Plunger Stroke              | Length 88.9 mm (3-1/2 inch)                                   |
| Shaft Diameter              | 76.2 mm (3 inch)  |
| <b>Shaft Rotation</b>       | Uni-directional (See rotation arrow.)                         |
| Oil Capacity See page 5 for | 19.4 litres (20.5 US quarts) oil selection and specification. |
| Weight Metallic Heads:      | 400 kg (1100 lbg )  |
| ivietallic neads.           | 499 kg (1100 lbs.)  |

#### Calculating Required Horsepower (kW)\*

US gpm x psi

= electric motor hp\* 1,460

Ipm x bar

= electric motor kW\*

\* hp (kW) is required application power.

#### Attention!

When sizing motors with variable speed drives (VFD): It is very important to select a motor and a VFD rated for constant torque inverter duty service and that the motor is rated to meet the torque requirements of the pump throughout desired speed range.

**Fluid End Materials** 

Manifold: Nickel Aluminum Bronze (NAB)

316L Stainless Steel

Diaphragm/Elastomers: FKM

Buna-N Aflas **EPDM** 

Diaphragm Follower Screw: 316 Stainless Steel

Duplex Alloy 2205 Stainless Steel

Hastelloy C

Valve Spring Retainer: **PVDF** 

Polypropylene 316 SST Hastellov C Elgiloy Hastellov C

Check Valve Spring:

Tungsten Carbide 17-4 Stainless Steel

Nitronic 50

Hastellov C 316 Stainless Steel Plug-Outlet Valve Port:

Duplex Alloy 2205 Stainless Steel

Hastellov C

Inlet/Outlet Valve Retainer: 316 Stainless Steel

Duplex Allov 2205 Stainless Steel

Hastellov C

**Power End Materials** 

Valve Disc/Seat:

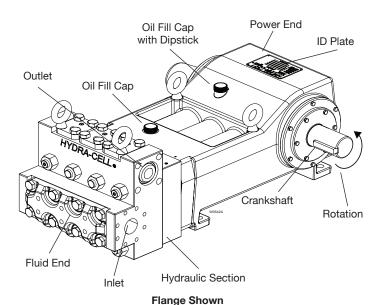
Forged Q&T Alloy Steel Crankshaft:

Connecting Rods: Ductile Iron Crossheads: 12L14 Steel Crankcase: Ductile Iron

Bearings: Spherical Roller/Journal (outer mains)

Steel Backed Babbit (crankpin)

Bronze (wristpin)



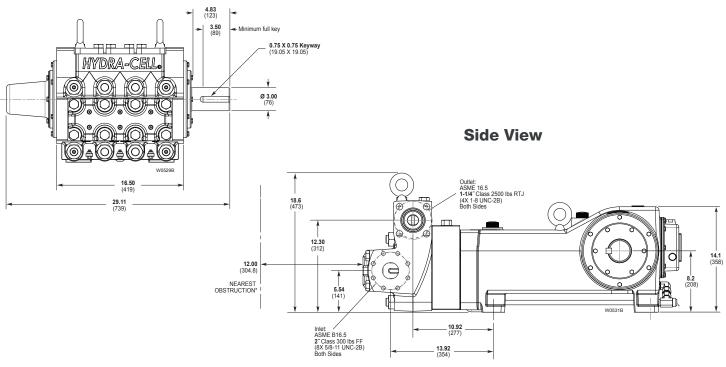
Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

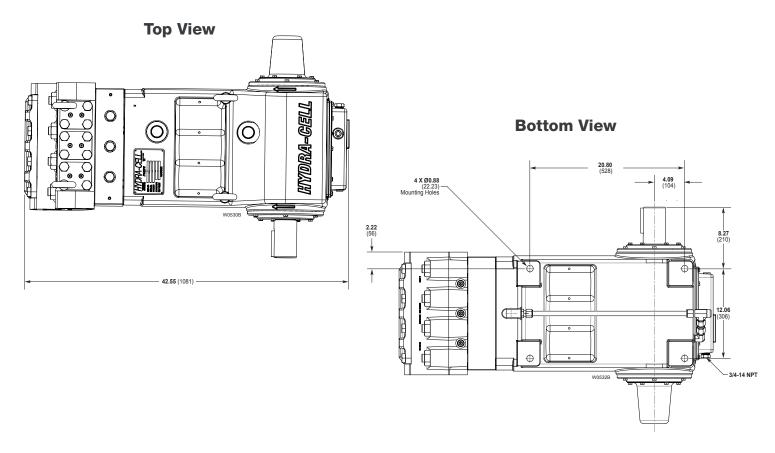


# T100 Pro High Pressure | Representative Drawings

# Threaded Version inches (mm)

# **Front View**





Note: Dimensions are for reference only. Contact Wanner International for certified drawings.



# T100 Pro High Pressure | How to Order

# **Ordering Information**

A complete T100 Series High Pressure Model Number contains 14 digits including 8 customer-specified design and materials options, for example: T100SRDTHFEPAX.

R

# **T100 High Pressure**

| Digit       | Order<br>Code    | Description   |  |  |  |  |
|-------------|------------------|---|--|--|--|--|
| 1-4<br>T100 |                  | Pump Configuration Shaft-driven API 674 - Contact Wanner International                                    |  |  |  |  |
| 5           | S                | Performance Max. 98 I/min (26 US gpm) 891 BPD @ 345 bar (5000 psi)  |  |  |  |  |
| 6           | R                | Pump Head Version ANSI Flanged Ports (FF on Inlet / RTJ on Discharge)                                     |  |  |  |  |
| 7           | D<br>S           | Pump Head Material<br>Nickel Aluminium Bronze (NAB)<br>316L Stainless Steel                               |  |  |  |  |
| 8           | A<br>E<br>G<br>T | Diaphragm & O-ring Material Aflas EPDM (requires EPDM-compatible oil - digit 13 code D) FKM Buna-N (HBNR) |  |  |  |  |
| 9           | D<br>H<br>N<br>T | Valve Seat Material Tungsten Carbide* 17-4 Stainless Steel Nitronic 50 Hastelloy C                        |  |  |  |  |
| 10          | D<br>F<br>N<br>T | Valve Material Tungsten Carbide* 17-4 Stainless Steel Nitronic 50 Hastelloy C                             |  |  |  |  |
| 11          | D<br>E<br>T      | Valve Springs* Elgiloy for Tungsten Carbide valves* Elgiloy Hastelloy C                                   |  |  |  |  |
| 12          | M<br>P<br>S<br>T | Valve Spring Retainers PVDF Polypropylene 316 SST Hastelloy C   |  |  |  |  |

| Digit | Order<br>Code | Description  |
|-------|---------------|--|
| 13    |               | Hydra-Oil  |
|       | Α             | 10W30 standard-duty oil  |
|       | В             | 40-wt. oil   |
|       | D             | EPDM-compatible oil  |
|       | Н             | 15W50 high-temp severe-duty synthetic oil                                    |
|       | M             | Food-contact oil   |
| 14    |               | Oil Level Monitoring   |
|       | C             | Float Switch, normally closed (recommended)                                  |
|       | 0             | Float Switch, normally open  |
|       | S             | Float switch, Class I, Div. 1, Groups A, B, C, D, normally closed            |
|       | T             | Float switch, Class I, Div. 1, Groups A, B, C, D, normally open              |
|       | W             | Float switch, ATEX/IECEx, 4-20 mA analog output (qualification required ***) |
|       | X             | Float switch, ATEX/IECEx, discrete output (qualification required**)         |

Tungsten Carbide valve seat and disc are a matched set and must be purchased together - and only available with non-metallic retainers.

Note: The Oil Level Monitor Cover is an assembly that replaces the previous back cover on T100 Series pumps. It contains a float switch assembly that can trigger an alarm or shutdown when pre-defined levels of high or low oil are reached. It may also be ordered without a float switch cover.



### **ATEX Certification Kit Options**

As a separate line on your order, please add the required ATEX Certification Kit Option.

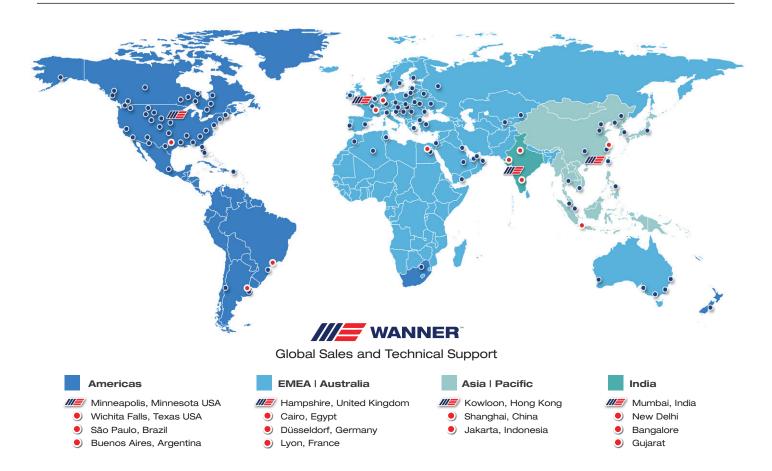
- ATEX 2014/34/EU Certified, Category 2, Zone 1
- ATEX 2014/34/EU Certified, Category 3, Zone 2
- All options include Certificate, Oil Level Monitor or Sight Glass, Earth Stud & Secondary ATEX Label.
- Extra oil is required to fill the oil bowl during installation of ATEX pumps. This oil is not included and must be ordered separately.



ATEX instrument only, pump as standard.

<sup>\*\*\*</sup> ATEX-compliant pump and float switch.

# Partners in over 70 countries



## Wanner worldwide

**GLOBAL SALES & TECHNICAL SUPPORT** 

### WANNER ENGINEERING, INC.

WORLD HEADQUARTERS & MANUFACTURING

Minneapolis, Minnesota USA t: 612-332-5681 e: sales@wannereng.com Hydra-Cell.com

#### **REGIONAL OFFICE**

Wichita Falls, Texas USA t: 940-322-7111 e: sales@wannereng.com

#### **LATIN AMERICAN OFFICE**

São Paulo, Brazil t: +55 (11) 99582-1969 e: mmagoni@wannereng.com Hydra-Cell-Pumps.com.br

### WANNER INTERNATIONAL, LTD.

**UNITED KINGDOM** 

Church Crookham, Hampshire UK GU52 8BF

t: +44 (0) 1252 816847 e: support@wannerint.com Hydra-Cell.co.uk

## WANNER PUMPS, LTD.

Kowloon, HONG KONG t: +852 3428 6534 e: sales@wannerpumps.com WannerPumps.com

Shanghai, CHINA t: +86-21-6876 3700 e: sales@wannerpumps.com WannerPumps.com

### WANNER INDIA PVT. LTD.

Mumbai, INDIA t: +91 (22) 22044766 e: support@wannerindia.com WannerIndia.com

