



## Gas Drying (16)

| Location  | India (Installation: 2019)   | Hydra-Cell model | D35XESGHFEHH      |
|---|--|------------------|-------------------|
| Type of application                                     | GDU Recirculation Pumps  | Flow rate        | 24 l/min (6 GPM)  |
| Liquid  | Tri-Ethylene Glycol (TEG)  | Pressure         | 96 Bar (1392 psi) |
| Application details                                     | The purpose of this pump is to feed the TEG into the absorber and to recover the liquid content of water from the natural gas. Prior to being fed into the pipeline, the natural gas needs to be dried. TEG (as used in anti-freeze solution) is pumped an absorber as its dehydrating agent to pull out water from the stream of natural gas flowing over it. |                  |                   |
|   | The customer experienced problems with their previous pump with leakage due to seal failure within 2-months of installation; this issue was exaggerated as the TEG is a non-lubricating liquid and operating temperature of 92-100 °C.   |                  |                   |
| Advantages of<br>Hydra-Cell pump on<br>this application | <ul> <li>100% containment - no leakage of Glycol</li> <li>Capable for handling liquid at higher temperature 92-100 °C with no failures</li> <li>With no dynamic seals or packing, reliability in handlling liquids with solid particles and (sand) traces in the process liquid</li> </ul>   |                  |                   |

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