



## **Cleaning High Pressure Automotive Parts (3)**

Location	Hungary	Hydra-Cell model	G03XMBTHFEPA
Type of application	Cleaning High Pressure Automotive Parts (3)	Flow rate	4 - 6 L/min (1.05 - 1.6 US gal/min)
Liquid	Hot Water	Pressure	60 - 70 Bar (870 - 1000 psi)

## **Application details**

Qualiform Zrt. was established in 2007 and operates with several years' experience producing permanent mould and tool production for aluminium parts. The main products are complicated, labour-intensive automotive castings with sand cores.

Once cast and then machined, the parts require extensive de-greasing & cleaning, prior to being shipped to the respective customer(s).

A cleaning system installed utilises a low pressure / high flow centrifugal pump, which whilst this was achieving a certain level of cleanliness, it was not sufficient to be accepted by their customers. This was then supplemented with a manual high pressure wash with a mobile unit, but these results were not consistent and the pump could not reliably handle the recycled liquid as the particles quickly damaged the dynamic seals.

A trail with a Hydra-Cell G03 pump proved to be an instant success and this pump was quickly installed to provide the secondary high pressure / low flow cleaning cycle.

Results to date have proven this to be the correct decision and they are now enjoying vastly increased up-time, with zero breakdowns.

## Advantages of Hydra-Cell pump on this application

Hydra-Cell was chosen for this application for the following reasons:

- Its seal-less design, requiring no additional fine filtration.
- Ability to handle this hot, non-lubricating liquid with ease,

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