



Ceramic Shower Tray Casting

Location	Hungary	Hydra-Cell model	G25XKCGHFECA
Type of application	Ceramic Shower Tray Casting	Flow rate	6 - 7 l/min (1.6 - 1.8 gpm)
Liquid	Resin Clay Sand	Pressure	5 bar (70 psi)
Application details	In developing new ceramic casting plant for the production of shower trays, one of the challenges facing a Hungarian bathroom equipment manufacturer was finding a pump to meet the special requirements the application.		
	The liquid to be pumped is a viscous resin with 85% clay containing sand particles. It is highly abrasive, and therefore damaging to many types of pump.		
	A further requirement is that liquid flow, at a relatively low rate, should be well-defined and constant and without pulsation.		
	The pump originally tested was a standard dosing pump with single mechanically actuated diaphragm. This pump failed to handle the liquid, and was also unable to deliver the required pulse-free flow. It was rejected and replaced with a Hydra-Cell G25, operating at very low speed.		
	Fitted initially with stainless steel valve seats, the Hydra-Cell pump was able to handle the abrasive liquid satisfactorily and also delivered a smooth flow in accordance with customer specification.		
Advantages of Hydra-Cell pump on this application	Seal-less design with multiple diaphragm flow of viscous liquid.	s in a single head. Ability	to handle abrasives. Smooth, even

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