



Benzene, Toluene and Xylene Processing

Location	Russia	Hydra-Cell model	G10XKCGHFEHH
Type of application	Hydrocarbon Production - Reactor Feed	Flow rate	25 L/min (6.6 gpm)
Liquid	Benzol Toluene Xylene	Pressure	12 - 20 bar (175 - 290 psi)
Application details	The new YAYA oil refinery project in the Kemerovo region of Russia with a forecast capacity of 6 million tons per year is pivotal in the development of fuel and energy in Western Siberia and the country as a whole. In a process to purify BTX (Benzene Toluene Xylene) aromatic hydrocarbons by removing sulphur compounds, YAYA LLC needed a low pulsation pump to transfer this non-lubricating liquid to the catalytic converter. Pulsation can damage and destroy the catalytic cells within the converter.		
	A Hydra-Cell G10 pump was selected in preference to a Swedish screw pump because of its superior ability to handle non-lubrication liquids.		
	Unlike other pumps with dynamic seals and internal bearing surfaces that are lubricated by the pumped liquid, Hydra-Cell pumps have no seals or rotating parts that sit within the pumped liquid that are prone to wear.		
	A small pulsation dampener was installed in the system to turn the already very low pulsation into no pulsation. The efficiency of the Hydra-Cell combined with its high reliability and zero seal maintenance requirement were also factors that impressed the customer.		
Advantages of Hydra-Cell pump on this application	Hydra-Cell was chosen for this application for the following reasons: - Ability to handle this hot, non-lubricating liquid with ease.		

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